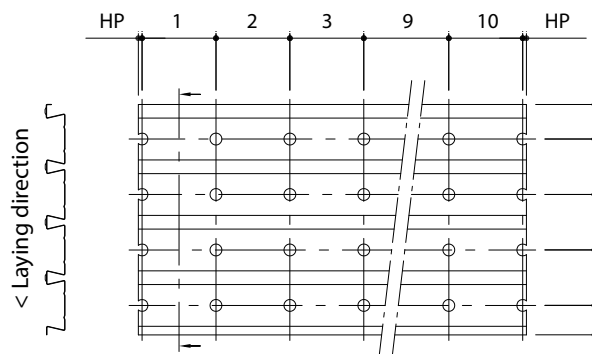
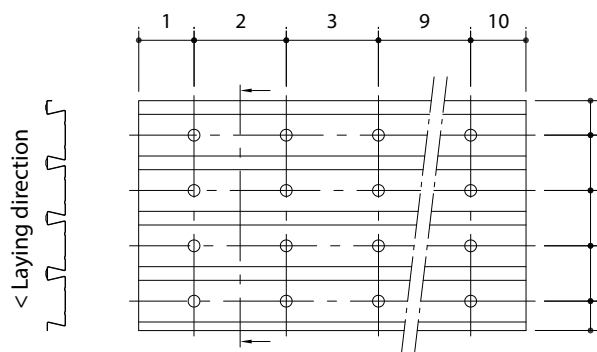


PERFORATION PLAN FOR HOLORIB® COMPOSITE PANELS

No. of order confirmation				Client										Date	
Piece list		Page		Object										Dealt with by	
				Place of delivery										Delivery term	
Profile type				Coating <input type="checkbox"/> galvanized <input type="checkbox"/> DU 15my <input type="checkbox"/> Polyester 25my											
Thickness				Color											
				Perforation interval in mm											
Pos.	Pieces	Length	BVA*	Halfperf. left	1	2	3	4	5	6	7	8	9	10	Halfperf. right

Directions for perforations: Minimum perforation interval: 550 mm (except in the case of double-row perforations). If the perforations are in double rows, the gap after the double row must be at least 550 mm. See example below!



Example without half-perforation:

Dimension 1 = variable (min. 30 mm)
 Dimension 2 = min. 80 mm (double-row perforations) / max. 550 mm
 Dimension 3 = min. 550 mm
 Dimension 4 = min. 80 mm (double-row perforations) / max. 550 mm
 Dimension 5 = min. 550 mm
 etc.
 Residual dimension

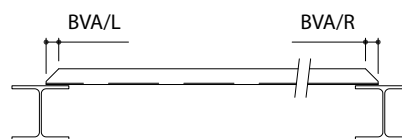
Comments / directions:

- Sheet length min. 2000 mm
- Minimum perforation interval 550 mm (except for start of half-perforation) / length tolerance +/- 5 mm
- Perforation diameter 50 mm (in the flange centre of HR 51)
- Only possible with 4 perforations per punching row
- The perforation intervals are to be entered in the table
- Minimum interval 80 mm (for double-row perforations on beams)
- For half-perforations at the start and end = perforation interval 1 mm
- The length of the sheet corresponds to the sum of all the perforation intervals (with Dimension 1 mm not included in the calculation for half-perforations)
- Coated profiles are supplied with colour protection film strips

Example with half-perforation (HP):

Half perf. left = ✓
 Dimension 1 = min. 80 mm (double-row perforation) / max. 550 mm
 Dimension 2 = min. 550 mm
 Dimension 3 = min. 80 mm (double-row perforation) / max. 550 mm
 Dimension 4 = min. 550 mm
 etc.
 Half perf. right = ✓

***BVA Sheet steel composite anchor:** (sheet length min. 2000 mm)
 These are pinching devices at the start and/or end of the sheet, i.e. closing the middle 3 profile ribs (overlapping remains open as a result of fitting).



Name in the parts list / order registration
 See table BVA*

BVA = double sided pinching (start and end)
 BVA/R = one-sided pinching, right (on the rear of the sheet)
 BVA/L = one-sided pinching, left (on the front of the sheet)