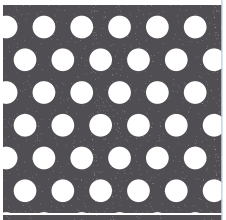
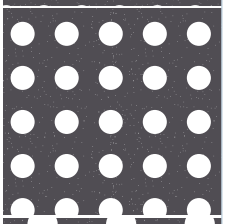
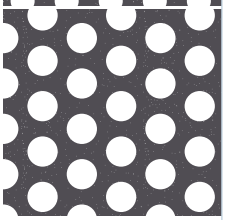
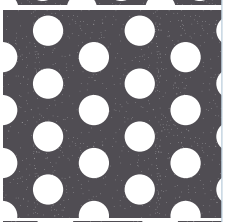
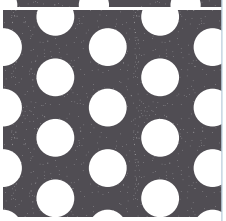
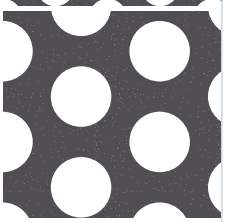
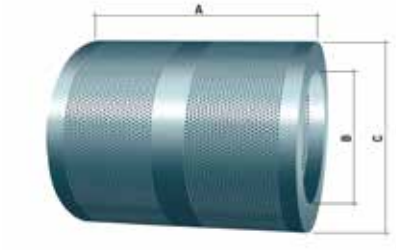
PERFORATION

FURTHER PERFORATIONS ON REQUEST!

CIRCULAR PERFORATIONS SCALE 1:1	DIAMETER mm	PITCH (Tg) mm	ARRANGEMENT staggered / in-line	OPEN AREA WITH FULL PERFORATION %	MATERIAL mm Steel	Aluminium	MAX. WIDTHNESS mm	MIN. MARGIN OF THE EDGE mm	TOLERANCES mm Distance of the edge	with special perforation Pitch mm	TYPE OF PERFORATION
	3.0	5.0		32.7	0.70–1.00	0.70–1.00	1500	7.5	+/- 3.0	+/- 0.30	**FULL PERFORATION** **ON THE WEB** Open Area in %/m² rollformed **ON FLANGES** Open Area in %/m² rollformed
	3.0	5.5		23.4	0.70–0.80	0.70–1.00	1500	7.0	+/- 3.0	+/- 0.30	**FULL PERFORATION** **ON THE WEB** Open Area in %/m² rollformed **ON FLANGES** Open Area in %/m² rollformed
	4.0	6.0		40.3	0.70–1.00	0.70–1.00	1500	7.0	+/- 3.0	+/- 0.30	**FULL PERFORATION** **ON THE WEB** **ON FLANGES**
	4.0	7.0		29.6	0.70–1.25	0.70–1.00	1500	8.0	+/- 3.0	+/- 0.30	**FULL PERFORATION** **ON THE WEB** **ON FLANGES** Open Area in %/m² rollformed
	5.0	8.0		35.4	0.70–1.25	0.70–1.20	1500	8.0	+/- 3.0	+/- 0.30	**FULL PERFORATION** **ON THE WEB** Open Area in %/m² rollformed **ON FLANGES** Open Area in %/m² rollformed
	8.0	12.0		40.3	0.70–1.25	0.80–1.50	1500	12	+/- 3.0	+/- 0.30	**FULL PERFORATION** **ON THE WEB** **ON FLANGES**
	11.0	14.0		64.3		0.80–1.50	1250	14	+/- 3.0	+/- 0.30	**FULL PERFORATION** **ON THE WEB** **ON FLANGES**



MEASUREMENT
A = min. 300 mm (Alu: 360 mm)
max. 1,500 mm
B = min. 500 mm / max. 600 mm
C = max. 1,200 mm

COIL MATERIAL
min. lengths = 15 m

MAX. WEIGHT
steel 10 t
aluminium 2.5 t

ON REQUEST
The performated coils can be cut to flat sheets and bend until max. 8 m!

Flat sheets cannot be perforated!